

## Name and Address

**Company:** HUMMEL AG  
**Address:** Lise-Meitner-Strasse 2 / D-79221 Denzlingen  
**Managing Board:** Fritz Zügel (President and CEO),  
 Volker Götz, Holger Hummel  
**Business Divisions:** ET (Electro technology)  
 EL (Electronics)  
 MK (Metal and plastics technology)  
 HS (Heating and Sanitary Fittings)

## Contacts

Business Divisions	ET	EL	MK	HS
Phone	+49/7666 911 10 -0	+49/7681 4712 -0	+49/7681 4713 -0	+49/7666 9448 -0
Fax	+49/7666 911 10 -20	+49/7681 4712 -99	+49/7681 4713 -82	+49/7666 9448 -58
Email	info.et@hummel.com	info.el@hummel.com	info.mk@hummel.com	info.hs@hummel.com
Web	<a href="http://www.hummel.com">www.hummel.com</a>			

## Responsibilities

Sales Manager	Mr. V. Götz	Mr. C. Gerber	Mr. Hoch	Mr. Ziegler
Engineering		Mr. Hafner	Mr. Schulz	
Development / Construction	Mr. Hoch	Mr. Hafner	Mr. Hoch	Mr. Haller
Quality Management	Mr. Geng			
Environmental and Hazard Management	Mr. Zimber			
Safety Commissioner	Mr. Böhm			
Date compliant	Person in charge			
Technical objections				

## More Information

Legal form	AG
established in	1948
Turnover cumulative 2009	ca. 50 Mio. Euro
export ratio	> 65%
employees worldwide	ca. 350
Locations in Germany	Denzlingen, Waldkirch
Product Liability Insurance	<ul style="list-style-type: none"> <li>• Personal property</li> <li>• Cost of vehicle recalls are not included</li> </ul>

## Product spectrum:

circular connectors, enclosure systems, cable glands, cable protection systems  
 temperature regulators, control panels, battery charging technology, sensors, controls  
 system solutions, front panels, enclosure machining, cable manufacture  
 tailor-made parts of metal and plastic  
 fittings, design technology

## Applications in Industry and Technology:

automation and robotics, instrumentation and control engineering, mechanical engineering, energy, offshore and marine, chemical plants, medical devices, heating systems, building engineering, plastics processing, etc.

## Manufacturing Process and Technical Equipment:

**Machining and injection molding:** with single spindle CNC, multi-spindle CNC, zinc die casting, plastic injection molding machine

**Coating:** galvanic coating in house, hanging garments (nickel, chrome plating, gold plating, tin plating, anodizing, etc.)

**Assembly:** fully automatic or manual

**Electronics manufacturing:** for example, with a SMD line with final automatic camera control (AOI)

## Quality Management

Certification by: DIN ISO 9001:2008 (expires 08.07.2013)  
Certification: TÜV SÜD Management Service GmbH

### FAQ to QA arrangements

- Review QA system by our customers will be approved only in a legitimate case and after approval by the managing board.
- Examinations of parts of the first production be conducted and recorded
- Sampling can be arranged on request depending on our production process
- If desired, manufacturing and testing protocols are included.
- Semi-finished and finished products are marked differently to avoid confusion.
- Manufacturing and inspection records will be stored for up to 10 years.

## Safety Management System

- Our safety management system and security protection program are documented.
- Our safety management system is not certified and certification is not planned.
- Our employees receive regular security briefings.

## Environmental Management System

- Our environmental management system and environmental protection program are documented
- Our environmental safety management system is not certified and certification is not planned.
- Our packaging is environmentally friendly. The return of packaging may be agreed in each case
- The handling of hazardous materials is described