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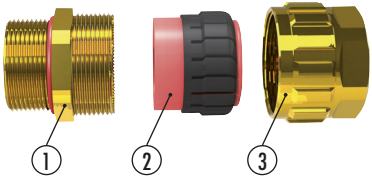
Operating Instruction

EXIOS A2F



1. Entry Component
2. Sealing
3. Dome Nut

Operating temperature range	-60 °C – +105 °C
Protection	Type rating 4/4X/6 / IP 66, 67, 68 (5 bar – 30 min)

Certification Details: EXIOS A2F

II 2G Ex db eb IIC Gb / II 1D Ex ta IIIC Da
IECEx: DEK 12.0039X
ATEX: DEKRA 12ATEX0139 X

Class I, Div 2, ABCD; Class II, Div 1 & 2, EFG
Class I, Zone 1, AEx de IIC Gb; Zone 20, AEx ta IIIC, T125°C Da
CSA: 12.2557737X

DIN EN IEC 60079-0 : 2019
DIN EN 60079-1 : 2015
DIN EN IEC 60079-7 / A1:2018
DIN EN 60079-31 : 2014
DIN EN 60529 : 2014

EU Directive 2014/34/EU

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Table 1 – NPT

Gland Size	AG	mm	GL mm	mm A_1	Nm
20–1	NPT 3/8"	22	16	6–12	8
20–1	NPT 1/2"	22 / 24	20	6–12	8
20–2	NPT 1/2"	24	20	9–16	8
20–3	NPT 3/4"	30	20,5	12,5–20,5	12
25	NPT 1"	36	25	16,9–26	18
32	NPT 1 1/4"	46	26	22–33	30
40	NPT 1 1/2"	55	26,5	28–41	50
50	NPT 2"	65	27	40–52,6	60
63	NPT 2 1/2"	80	40	51–61	65
75	NPT 3"	95	41,5	62–78	135

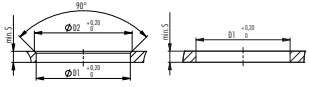
Table 2 – M

Gland Size	AG	mm	GL mm	mm A_1	Nm
20–1	M 16 x 1,5	22	16	6–12	8
20–1	M 20 x 1,5	22	16	6–12	8
20–2	M 20 x 1,5	24	16	9–16	8
20–3	M 25 x 1,5	30	16	12,5–20,5	12
25	M 32 x 1,5	36	16	16,9–26	18
32	M 40 x 1,5	46	16	22–33	30
40	M 50 x 1,5	55	16	28–41	50
50	M 63 x 1,5	65	16	40–52,6	60
63	M 75 x 1,5	80	16	51–65,3	65
75	M 90 x 2	95	20	62–78	135

Recommended torque only refer to inspection specifications acc. to listed standards. Individual torques may differ due to type and character of the cable.

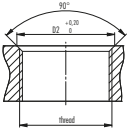
Installation conditions - through hole (only Ex-e)

The cable gland must be fixed with a lock nut



Installation conditions - thread

For all thread sizes the thread tolerance is 6g



Thread	D1	D2	S
M6x1	6	7,3	2,5
M8x1,25	8	9	2,5
M10x1,5	10	10,4	2,5
M12x1,5	12	13	2,5
M16x1,5	16	17	2,5
M20x1,5	20	21	2,5
M25x1,5	25	26	2,5
M32x1,5	32	33	2,5
M40x1,5	40	41	2,5
M50x1,5	50	51	2,5
M63x1,5	63	64	2,5
M75x1,5	75	76	2,5
M80x2	80	81	4
M90x2	90	91	5
M100x2	100	101,3	5
M110x2	110	111	5

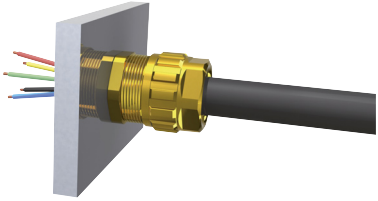
Thread	D1	D2	S
Pg7	12,7	13,2	2,5
Pg9	15,4	15,9	2,5
Pg11	18,8	19,3	2,5
Pg13,5	20,7	21,2	2,5
Pg16	22,8	23,3	2,5
Pg21	28,6	29,1	3
Pg29	37,4	38,4	3
Pg36	47,5	48,5	3
Pg42	54,5	55,5	3
Pg48	59,8	60,8	3

Thread	D1	D2	S
NPT 3/8"	17,3	18	4
NPT 1/2"	21,1	22	5
NPT 3/4"	26,7	27,5	4
NPT 1"	34,3	35	4
NPT 1 1/4"	41,9	42,5	5
NPT 1 1/2"	48,8	49,5	5
NPT 2"	61,1	62,0	5
NPT 2 1/2"	74,0	76,5	6
NPT 3"	89,8	92,5	6

D1: through hole
D2: countersink

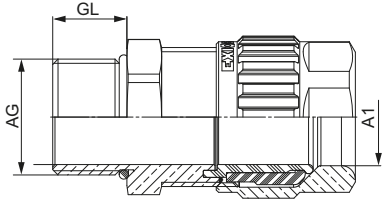
If the cable gland is used in a way that deviates from the specified installation conditions, the user must ensure the safety of the system.

ASSEMBLY



The Cable gland can be installed at the enclosure or etc, after that the cable can be assembled through the gland, the dome nut can now be tightened.

To speed up assembly, it can be tightened by hand to start with. Then tighten up using an open-ended spanner (Nm).



General information:

- The max. surface roughness of the device or housing cannot exceed Rz 16.
- The connection hole for the cable gland must be perpendicular to the sealing surface of the housing. In addition, the seal of the cable gland must completely cover the sealing surface on the housing.
- The installation of earthtags is only permitted on the sealing surface between the housing and the cable gland. The user has to ensure the tightness with regard to IP and explosion protection.
- There are no restrictions regarding the housing material.
- Sealing method: The sealing at the cable is done by the sealing insert. Sealing at the housing is done by an O-ring.
- Our metric-size cable glands are provided as standard with an O-ring on the connecting thread.
- Before initial operation of the facilities, the assembly is to be checked to see that it conforms to these installation instructions, to the applicable national and international standards, as well as those applicable to the use in question.
- Suitable tools must be used for the assembly; furthermore, the installation may only be carried out by qualified electricians or by trained staff.
- Any modification which differs from the condition as delivered is not permitted.
- The cable glands are only permitted for permanently installed cables (25 %).
- In order to fulfill explosion protection type Ex d, the cable used must be round and compact, the cables must also take into consideration in particular the Regulations as per IEC 60079-14 Section 9.3. Observe the Regulations of IEC 60079-14 on direct insertion into the Ex d area.
- At the specified maintenance intervals it is recommended to check the compression fittings and tighten as necessary.
- In the case of NPT connecting threads, the end-user must ensure that the necessary IP protection is guaranteed; this can be done using a suitable thread sealing agent.
- When installing the cable gland through bore holes, care should be taken that the maximum diameters are not exceeded.
- The cable glands are provided with a sealing ring with an axial sealing height of at least 5 mm. With reference to the clearance groove, the end-user should ensure that at least five complete turns of the connector thread are made. In order to guarantee a screw depth of 8 mm, the enclosure should have a wall thickness of min. 10 mm; if < 10 mm, then if necessary, use a washer when cable entries are attached to the flameproof enclosure.
- When determining the temperature ranges of the device in the dust Ex-area, the Regulations of EN 60079-0 and EN 60079-31 must be taken into consideration.

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EU Declaration of Conformity

issued under the sole responsibility of the manufacturer – Complying the EU Directive 2014/34/EU, Attachment X

Types	Cable Glands EXIOS A2F	
Certified in Type Examination certificates	DEKRA 12 ATEX0139X	
Issued by notified body	DEKRA Testing and Certification GmbH Dinnendahlstraße 9 44809 Bochum / Germany	DEKRA Certification B.V. Meander 1051 6825 MJ Arnhem / Netherlands
ID number	0158	0344

Following standards are applied

DIN EN IEC 60079-0 : 2019	Electrical apparatus for potentially Flameproof enclosure – General requirements
DIN EN 60079-1 : 2015	Electrical apparatus for potentially explosive atmospheres – Flameproof enclosure „d"
DIN EN IEC 60079-7 / A1:2018	Electrical apparatus for potentially explosive atmospheres – Increased safety „e"
DIN EN 60079-31 : 2014	Electrical apparatus for use in the presence of combustible dust, Electrical apparatus protected by enclosures – Construction and testing
DIN EN 60529 : 2014	Degrees of protection provided by enclosures (IP-Code)

We declare that the above articles were developed and manufactured in the responsibility of HUMMEL AG.

Michael Nörr
HUMMEL AG / CEO

ATEX-0139X2-0723

www.hummel.com

Denzlingen, July 2021