

**Name and Address**

**Company:** HUMMEL AG  
**Address:** Lise-Meitner-Strasse 2 / D-79211 Denzlingen  
**Managing Board:** Holger Hummel (President and CEO),  
Ralf Schuler (Executive Vice-President)  
Michael Nörr (Chief Operation Officer COO)

**Contacts / Responsibilities**

	Contact Person	Telephone	Fax	E-Mail
Hummel AG		+49/7666 / 91110 - 0		info@hummel.com
Sales	Mr. Ralf Schuler	+49/7666 / 91110 - 0		info@hummel.com
Development / Construction	Mr. Peter Springmann	+49/7666 / 91110 - 0		info@hummel.com
Purchase	Mr. Jürgen Schober	+49/7666 / 91110 - 0		info@hummel.com
Production	Mr. Michael Schulz	+49/7666 / 91110 - 0		info@hummel.com

Quality Management	Mr. Stephan Winterhalter
Hazardous Substances Management	Mr. Philipp Zipse
Energymanagement	Mr. Philipp Zipse
Safety Commisioner	Mr. Roger Böhm

**Products overview of Hummel AG**

Electric Components	Industrial Enclosures – Cable Glands – Cable Protection – Circular Connectors
Customized Systems	Custom fabrication of Enclosures – Front panels Cable Assembly – Systems Solutions –Parts made of Metal and Nylon
Heating Components	Valves and Fittings – Compression Fittings – Heat Pumps – Thermostatic Heads

**Application area in industry and technic**

automation und robotic, machine building industry, energy, offshore und marine, chemical facility, heating construction, building technology, plastics processing, sensor technology, food processing equipment etc.

**More Information**

Legal form	AG
Company Foundation	1948
HUMMEL AG Turnover (2016 / 2015 / 2014 / 2013)	51.597 Mio € / 51.104 Mio € / 51.048 Mio. € / 50,190 Mio. €
export ratio	> 65%
employees in Germany	ca. 300
employees worldwide	ca. 500
Locations in Germany	Denzlingen, Waldkirch
Product Liability Insurance	<ul style="list-style-type: none"><li>• Personal property up to 5 Mio. € per claim</li><li>• 10 Mio. € per year</li><li>• Cost of vehicle recalls are not included</li></ul>
Tax ID number	DE1419930090
DUNS	32-932-2762

**Bank details**

bank	Spk. Freiburg Nördl. Breisgau
bank code	680 501 01
account number	230 007 57
IBAN Code	DE 93680501010023000757
Swift Code	FRSPDE66XXX

bank	Deutsche Bank AG Freiburg
bank code	680 700 30
account number	1 290 022 00
IBAN Code	DE 52680700300129002200
Swift Code	DEUTDE6F

**Manufacturing Process and Technical Equipment:**Materials:

- Non-ferrous metals (brass, aluminium, nickel silver, gunmetal, etc.)
- Automatic turning steels, stainless steels
- Plastics (injection technology – PA,PP, Crastin, Alcryn, Zytel, PVDF; bar stock – PA, PP)
- Zinc die casting ZL 0410

Dimensions:

- Ring turner (material from rings)  $\varnothing$  0.5 mm - 5mm
- Multi-spindle from  $\varnothing$  5 mm to  $\varnothing$  52mm
- Single-spindle from  $\varnothing$  6 mm to  $\varnothing$  90mm

Machinery for metal removal / injection moulding:

- Ring turner (material from rings)  $\varnothing$  0.5 mm - 5mm
- CNC single-spindle  $\varnothing$  6 mm - 90mm
- Multi-spindle, cam-controlled  $\varnothing$  5mm - 52mm
- Multi-spindle CNC  $\varnothing$  6mm - 52mm
- CNC lathe for chuck machining - $\varnothing$  160mm
- Machining centres 3 – 5 axis
- Zinc die casting
- Plastic injection moulding machine (clamping force + part weight)
- Vertical injection moulding machine for overmoulding of parts (inserts)

Coating:

- Galvanic coating (rotobarrel technology for nickel plating internal/external)
- Hanging goods for small batches and samples (nickel plating, chrome plating, gold plating, tin plating, anodising, etc. ) on request internal/external

Tool mould making:

In our in-house tooling department, we design, produce and service our own and customers injection moulding and die casting tools.

Made to order special parts are usually supplied free of grease, oil and swarf.

Assembly:

Complete assemblies (small and medium production runs) automated and manual.

## Corporate Social Responsibility

Our business success is directly dependent on the satisfaction of our customers. We therefore see the improvement of quality as a permanent commitment.

We only want to develop customer- and marketing-oriented products and produce environmentally friendly through prudent and efficient use of materials and resources.

Our goal is a lasting trusting relationships with powerful suppliers.

As a global company, we are aware of our responsibility towards society and the environment, business partners, as well as our employees.

We signed the "ZVEI code of conduct for corporate social responsibility" and confess to the world of our social responsibility as part of doing business.

## Quality Management

Certification by: DIN ISO 9001

Certification: TÜV SÜD Management Service GmbH

On request additional certificates for management systems and products are available and are also available for download on our website.

## FAQ to QA arrangements

- Review QA system by our customers will be approved only in a legitimate case and after approval by the managing board.
- Examinations of parts of the first production be conducted and recorded
- Sampling can be arranged on request depending on our production process
- If desired, manufacturing and testing protocols are included.
- Semi-finished and finished products are marked differently to avoid confusion.
- Manufacturing and inspection records will be stored for up to 10 years.

## Safety Management System

- Our safety management system and the security protection program are documented.
- Our safety management system is not certified and certification is not planned.
- Our employees receive regular security briefings.

## Environmental Management System

- Our environmental management system and the environmental protection program are documented
- Our environmental safety management system is not certified and certification is not planned.
- Our packaging is environmentally friendly. The return of packaging may be agreed in each case
- The handling of hazardous materials is described

## Energy Management System

- Our energy management system is certified to DIN EN ISO 50001.
- We want to reduce our energy consumption in the long term and continuous.
- We want to increase our energy efficiency in a continuous improvement process.