

Kupplungssteckverbinder

1. Insert the cable into the connector.
2. Strip 10 mm of the outer jacket and 28 mm of the insulation from the conductors.
3. Remove the braid.
4. Strip 4 mm of insulation from the conductors.
5. Crimp the conductors.
6. Insert the crimped conductors into the connector.
7. Lock the connector with a cap.
8. Push the cap onto the connector until it clicks.
9. Tighten the cap with a 24 mm wrench.
10. Tighten the cap with a 22 mm wrench.
11. Tighten the cap with a 24 mm wrench.
12. Tighten the cap with a 22 mm wrench.

Labels in the diagram: *klick*, *Code*, *crimpen*, *klick*, *24*, *22*.