

## Assembly Instructions

### Right Angle Connector

1. Cable with dimensions 80 mm and 55 mm.
2. Stripping the outer jacket.
3. Stripping the insulation from the individual wires.
4. Stripping the insulation from the individual wires.
5. Crimping the wires.
6. Crimping the wires.
7. Crimping the wires.
8. Crimping the wires.
9. Crimping the wires.
10. Wire arrangement with 'code + position' labels.
11. Connector housing with 'code' and 'position' labels.
12. Connector being inserted into the housing.
13. Connector being pushed in with a 'click'.
14. Connector fully seated.
15. Connector being secured with a 27 mm wrench.
16. Connector being cut with scissors.
17. Final assembly with 24 mm and 25 mm wrenches.

**Warnings:**

- x Pins = 7 mm  
Sockets = 0 mm
- y Pins = 10 mm  
Sockets = 7 mm

**Dimensions:**

- max. 4,5 mm
- max. 4 mm

**Tools:**

- 7.000.900.906
- 27 mm wrench
- 24 mm wrench
- 25 mm wrench